



Revision 20181012

# SABIC<sup>®</sup> PPCOMPOUND 5020

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

### DESCRIPTION

SABIC<sup>®</sup> PPcompound 5020 is a modified Polypropylene which combines high impact, good stiffness and high flow. This material is available in natural and colored form for use in automotive interior applications.

 $\mathsf{SABIC}^{\circledast}$  PPcompound 5020 is a designated automotive grade.

IMDS ID: 229129721

# TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	25	dg/min	ISO 1133
Density <sup>(1)</sup>	905	kg/m <sup>3</sup>	ISO 1183
Filler content	0	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	1.4	%	SABIC method
MECHANICAL PROPERTIES <sup>(1)</sup>			
Tensile test			
Tensile modulus	1000	MPa	ISO 527/1A
stress at yield	19	MPa	ISO 527/1A
stress at break	14	MPa	ISO 527/1A
strain at break	40	%	ISO 527/1A
Flexural test			
Flexural modulus	1050	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	45	kJ/m²	ISO 180/1A
at -20 °C	7	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	85	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	118	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

# QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO 9001.





### STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and/or high humidity as this could well speed up alteration and consequently loss of quality of the material and/or its packaging. Keep material completely dry for good processing.

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